

IN THE SPECIFICATION:

On page 1, line 3, insert the following new paragraph:

-- Cross-Reference

This application is a U.S. National Stage application of international application No. PCT/US2004/009148 filed March 24, 2004 under the Patent Cooperation Treaty, which claims priority from U.S. patent application Serial No. 10/395,537 filed March 24, 2003, now U.S. Patent No. 6,881,463 issued April 19, 2005, and U.S. provisional patent application Serial No. 60/503,936 filed September 18, 2003. --

Replace the paragraph on page 13, lines 19-25 as follows:

-- As can be seen in Fig. 36, the irregular sides of units comprise a series of straight line segments 474, 475, 476, 477, 478, 479. Each segment is set at an angle relative to at least one adjacent segment as shown in Fig. 36. Straight line segments are preferred for mold making. However, the general appearance of the side remains irregular. --